How to connect Aricut60B Plasma with Spark

➔ The Plasma connect to SPARK , only 1 cable need to be connected.

➔ SPARK connect terminal:

✳ Refer to the following Picture when connecting the Aricut60B CNC controller with cable.

➔

Spark connect terminal	Name:OK/ST	PLUG-6 cores.	
		START	The CNC plasma arc initiation signal
		START	
		Feedback–1	The CNC feedback signal
		Feedback–2–	

→ **Aricut60B** Plasma connect terminal:

Arc Start/Feedback

1

6 Pin Plug

1	Arc Start
2	Arc Start
3	Feedback-1
4	Feedback-2

➔ **Plasma torch has three positions to install, As picture**

➔ **Ground wire connect position**

➔ **Power connection for plasma power supply.**

➔ **Connection of plasma and air pump.**